

WHAT IS CLAIMED IS:

1. A liquid sealed mount device comprising:

a first mounting member;

a second mounting member made of resin;

5 an elastic material bridging the gap between the first mounting member and the second mounting member;

a diaphragm for forming a liquid chamber sealing the liquid together with the elastic material;

10 a partition wall for partitioning the liquid chamber into two chambers; and

an orifice provided in the partition wall for communicating the two liquid chambers; wherein

the elastic material is vulcanized and bonded integrally with the first mounting member and a metallic barrel member for caulking and fixing the diaphragm; and

15 the second mounting member is formed by injection molding a resin material on the outer circumference of the elastic material, in which a seal is provided between the metallic barrel member and the diaphragm by caulking the peripheral edge part of the diaphragm with the metallic barrel member.

2. The liquid sealed mount device as set forth in claim 1, wherein

the elastic material is rubber.

3. The liquid sealed mount device as set forth in claim 1,
wherein .

the elastic material is resin.

5